

## SPIRAL POINT TAPS

### Plug/Through Hole



- Machine screw sizes.
- Angled flutes push chips ahead of tap to prevent flutes from clogging.
- Also known as 'gun taps'.
- Bright finish.

Size-Threads per Inch	Overall Length	Length of Thread	# of Flutes
0-80	1-5/8"	5/16"	2
1-64	1-11/16"	3/8"	2
1-72	1-11/16"	3/8"	2
2-56	1-3/4"	7/16"	2
2-64	1-3/4"	7/16"	2
3-48	1-13/16"	1/2"	2
3-56	1-13/16"	1/2"	2
4-40	1-7/8"	9/16"	2
4-36	1-7/8"	9/16"	2
4-48	1-7/8"	9/16"	2
5-40	1-15/16"	5/8"	2
5-44	1-15/16"	5/8"	2
6-32	2"	11/16"	2
6-40	2"	11/16"	2
8-32	2-1/8"	3/4"	2
8-36	2-1/8"	3/4"	2
10-24	2-3/8"	7/8"	2
10-32	2-3/8"	7/8"	2
12-24	2-3/8"	15/16"	2
12-28	2-3/8"	15/16"	2

# 800-458-9353

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